



**UNIVERSAL BELTING RESOURCE**

"Working Through Distribution"

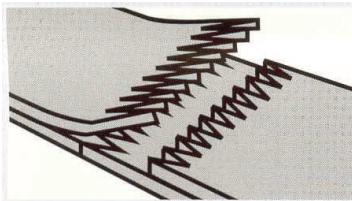
# 2 Paisley Park  
 Carmichaels PA 15320  
 800-928-9995  
 customers@ubelting.com  
 www.universalbelting.com

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200802

3P120/01/0 BK

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Fo (ty
		TOP	BOTTOM			
Finger over Lap Finger over Finger	17	177° C 351° F	170° C 338° F	4 minutes	Center	PV
Finger Splice	17	177° C 351° F	170° C 338° F	4 minutes	Center	PV
Step Splice	17	178° C 352° F	178° C 352° F	3 minutes	Top	PV
Mechanical Lace		#36 (Clipper)				
		Staple #62 (Alligator)				
<b>Note: One ply silicone on bottom/ matt release top</b>						
<b>Recommended Joining Procedure: Finger over Lap or Step Splice</b>						



Finger Over Finger  
 -Prepared or Finished