



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

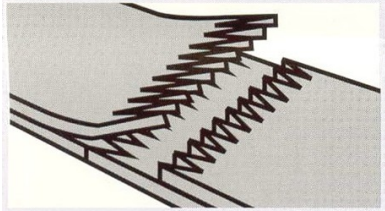
2 Paisley Park
 Carmichaels PA 15320
 800-928-9995
 customers@ubelting.com
 www.universalbelting.com

This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

261201

V45 XH/2E AS GREEN SG

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger over Finger	40	175° C 347° F	170° C 338° F	2 minutes	Top	PVC	N/A
Finger Splice	40	170° C 338° F	165° C 329° F	2 minutes	Top	PVC	N/A
Step Splice	40	175° C 347° F	170° C 338° F	3 minutes	Top	PVC	2"
Mechanical Lace	# 36 SP (Clipper) - recessed						
	# 1 (Alligator) - recessed						
Note: Impression pad on top - one ply silicone on bottom							
Recommended Joining Procedure: Finger over Finger							



Finger Over Finger
 -Prepared or Finished