



**UNIVERSAL BELTING RESOURCE**

"Working Through Distribution"

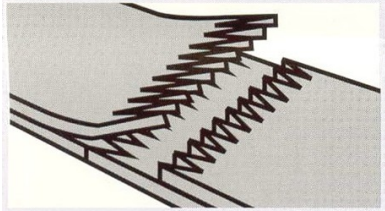
# 2 Paisley Park  
 Carmichaels PA 15320  
 800-928-9995  
 customers@ubelting.com  
 www.universalbelting.com

This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

**261209**

**V85/2E AS GREEN GLOSS**

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger over Finger	40	178° C 352° F	170° C 338° F	5 minutes	Top	PVC	N/A
Finger Splice	40	178° C 352° F	170° C 338° F	5 minutes	Top	PVC	N/A
Step Splice	40	185° C 365° F	165° C 3329° F	8 minutes	Top	PVC	2"
Mechanical Lace	# 36 SP (Clipper)						
	# 1 (Alligator)						
<b>Note: Gloss release or Teflon on top - one ply silicone bottom</b>							
<b>Recommended Joining Procedure: Finger over Finger</b>							



Finger Over Finger  
 -Prepared or Finished