



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

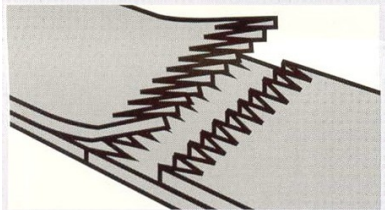
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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

261210

V85/2E AS GREEN GLOSS 3.2

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger over Finger	40	178° C 352° F	170° C 338° F	5 minutes	Top	PVC	N/A
Finger Splice	40	178° C 352° F	170° C 338° F	5 minutes	Top	PVC	N/A
Step Splice	40	185° C 365° F	165° C 332° F	8 minutes	Top	PVC	2"
Mechanical Lace	# 36 SP (Clipper)						
	# 1 (Alligator)						
Note: Gloss release or Teflon on top - one ply silicone bottom							
Recommended Joining Procedure: Finger over Finger							



Finger Over Finger
 -Prepared or Finished