



**UNIVERSAL BELTING RESOURCE**

"Working Through Distribution"

# 2 Paisley Park  
 Carmichaels PA 15320  
 800-928-9995  
 customers@ubelting.com  
 www.universalbelting.com

This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

**265201**

**2P100/SG/0GN**

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger over Finger Finger over Lap	40	175° C 347° F	170° C 338° F	2 minutes	Top	PVC	N/A
Finger Splice	40	170° C 338° F	165° C 329° F	2 minutes	Top	PVC	N/A
Lap Splice	40	175° C 347° F	170° C 338° F	3 minutes	Top	PVC	N/A
# 36 SP (Clipper) - recessed							
# 1 (Alligator) - recessed							
<b>Note: Impression pad on top - one ply silicone on bottom</b>							
<b>Recommended Joining Procedure: Lap Splice</b>							

