



**UNIVERSAL BELTING RESOURCE**

"Working Through Distribution"

# 2 Paisley Park  
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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

**265205**

**2P100/05/0 G WHITE**

| Splice (options)   | Pressure (psi) | Temperature       |                  | Press Time | Foil (position) | Foil (type) | Skive Length (inch) |
|--|----------------|-------------------|------------------|------------|-----------------|-------------|---------------------|
|  |                | TOP               | BOTTOM           |            |                 |             |                     |
| Finger over Finger<br>Finger over Lap                                    | 40             | 170° C<br>338° F  | 170° C<br>338° F | 4 minutes  | Top             | PVC         | N/A                 |
| Finger Splice  | 40             | 170° C<br>338° F  | 170° C<br>338° F | 4 minutes  | Top             | PVC         | N/A                 |
| Lap Splice   | 40             | 170° C<br>338° F  | 170° C<br>338° F | 4 minutes  | Top             | PVC         | N/A                 |
|  |                |                   |                  |            |                 |             |                     |
| Mechanical Lace  |                | # 36 SP (Clipper) |                  |            |                 |             |                     |
|  |                | # 1 (Alligator)   |                  |            |                 |             |                     |
| <b>Note: Gloss release or Teflon on top - one ply silicone on bottom</b> |                |                   |                  |            |                 |             |                     |
| <b>Recommended Joining Procedure: Lap Splice</b>                         |                |                   |                  |            |                 |             |                     |

