



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

265217

2P80/0/0 WHITE

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger over Finger Finger over Lap	20	170°C 338°F	170°C 338°F	2 minutes	Center	PVC	N/A
Finger Splice	20	170°C 338°F	170°C 338°F	2 minutes	Top	PVC	N/A
Lap Splice	20	170°C 338°F	170°C 338°F	1 minutes	None	PVC	N/A
Mechanical Lace		# 36 (Clipper)					
		Staple # 1 (Alligator)					
Note: One ply silicone on top/rough Teflon on bottom							
Recommended Joining Procedure: Lap Splice							

