



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

2 Industrial Park Road
 Carmichaels PA 15320
 800-928-9995
 customers@ubelting.com
 www.universalbelting.com

This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

266707

2P80/01/01 BK

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger over Finger Finger over Lap - Water Cooled	22	170° C 338° F	170° C 338° F	2 minutes	Middle	PVC	N/A
Finger Splice - Water Cooled	22	170° C 338° F	170° C 338° F	2 minutes	Bottom	PVC	N/A
Lap Splice - Water Cooled	22	170° C 338° F	170° C 338° F	2 minutes	Top 1/2" strip	PVC	N/A
Mechanical Lace	# 36 (Clipper)						
	#00 (Alligator)						
Note: Rough Teflon on Bottom / One Ply Silicone on Top							
Recommended Joining Procedures: Finger over Lap							

