



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

290105

Felt Top One Ply

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger over Finger - Water Cooled	25	175° C 347° F	175° C 347° F	3 minutes	Middle 2 pcs	PVC	N/A
Finger over Finger - High Speed	25	175° C 347° F	175° C 347° F	4 minutes	Middle 2 pcs	PVC	N/A
Finger Splice - Water Cooled	25	170° C 338° F	165° C 329° F	1 minute	Bottom 3 pcs	PU	N/A
Finger Splice - High Speed	25	170° C 338° F	165° C 329° F	2 minute	Bottom 3 pcs	PU	N/A
Mechanical Lace							
Note: Rough Teflon Bottom							
Recommended Joining Procedure: Finger over Finger							

