



**UNIVERSAL BELTING RESOURCE**

"Working Through Distribution"

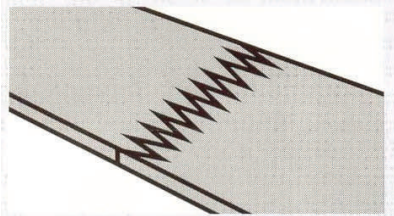
# 2 Paisley Park  
 Carmichaels PA 15320  
 800-928-9995  
 customers@ubelting.com  
 www.universalbelting.com

This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

**100205**

**U92/2E G WHITE**

| Splice (options)                                    | Pressure (psi) | Temperature           |                  | Press Time | Foil (position) | Foil (type) | Skive Length (inch) |
|---|----------------|-----------------------|------------------|------------|-----------------|-------------|---------------------|
|   |                | TOP                   | BOTTOM           |            |                 |             |                     |
| Finger Splice - Water Cooled                        | 25             | 175° C<br>347° F      | 170° C<br>338° F | 2 Minutes  | Top             | PU Foil     | N/A                 |
| Finger Splice - Carbon Fiber High Speed             | 15             | 175° C<br>347° F      | 170° C<br>338° F | 45 seconds | Top             | PU Foil     | N/A                 |
|   |                |                       |                  |            |                 |             |                     |
|   |                | UCM 36 X SP (Clipper) |                  |            |                 |             |                     |
|   |                | #00 (Alligator)       |                  |            |                 |             |                     |
| <b>Notes: Use Gloss Release Paper on Top</b>        |                |                       |                  |            |                 |             |                     |
| <b>Recommended Joining Procedure: Finger Splice</b> |                |                       |                  |            |                 |             |                     |



Single Finger  
 -Prepared or Finished