



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

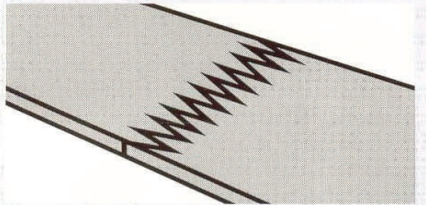
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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

100715

U0/2E-AS GRAY

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger Splice - Water Cooled	20	170° C 338° F	170° C 338° F	30 seconds	Bottom	PU Foil	N/A
Finger Splice - Carbon Fiber High Speed	15	165° C 329° F	165° C 329° F	30 seconds	Bottom	PU Foil	N/A
Lap Splice - Water Cooled	25	170° C 338° F	170° C 338° F	1 minute	N/A	N/A	N/A
Mechanical Lacing		UCM 36 X SP (Clipper)					
		#00 (Alligator)					
Notes: Use rough Teflon on bottom - Silicone on top							
Recommended Joining Procedure: Finger Splice							



Single Finger
 -Prepared or Finished