



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

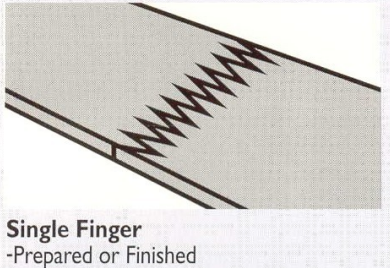
2 Paisley Park
 Carmichaels PA 15320
 800-928-9995
 customers@ubelting.com
 www.universalbelting.com

This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

120215

U85/2E WHITE NPY

| Splice (options) | Pressure (psi) | Temperature | | Press Time | Foil (position) | Foil (type) | Skive Length (inch) |
|-------------------------------------------------------------------------|----------------|------------------|------------------|------------|-----------------|-------------|---------------------|
| | | TOP | BOTTOM | | | | |
| Finger Splice - Water Cooled | 25 | 155° C 311° F | 145° C 293° F | 20 seconds | Top | PU Foil | N/A |
| Finger Splice - Carbon Fiber High Speed | 15 | 155° C 311° F | 145° C 293° F | 20 seconds | Top | PU Foil | N/A |
| | | | | | | | |
| Mechanical Lacing | | | #36 SP (Clipper) | | | | |
| | | | #1 (Alligator) | | | | |
| Note: Impression Pad Top. For best results, splice without Foil. | | | | | | | |
| Recommended Joining Procedure: Finger Splice | | | | | | | |



Single Finger
 -Prepared or Finished