



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

140205

0/2EC-0 Pet/Cotton White

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger over Finger - Water Cooled	20	170° C 338° F	170° C 338° F	1 minute	N/A	No Foil	N/A
Lap Splice	20	170° C 338° F	170° C 338° F	1 minute	N/A	No Foil	N/A
Finger Splice - High Speed Press	20	175° C 347° F	175° C 347° F	2 minutes	N/A	No Foil	N/A
Note: If Cooking With Foil, Use PVC.							
Mechanical Lace	# 36 Series (Clipper)						
	# 7 (Alligator)						
Notes: Rough Teflon Top and Bottom							
Recommended Joining Procedures: Finger Splice							

