



**UNIVERSAL BELTING RESOURCE**

"Working Through Distribution"

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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

**140210**

**U0/1EE WHITE**

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger over Finger - Water Cooled	30	165° C 329° F	165° C 329° F	30 seconds	Center	2 pieces PU Foil	N/A
Lap Splice	30	165° C 329° F	165° C 329° F	30 seconds	Center	2 pieces PU Foil	N/A
Mechanical Lace		# 36 (Clipper)					
		# 1 (Alligator)					
<b>Note: Apply cement to lap areas where foil will be placed and use enough foil to cover entire splice area.</b>							
<b>Recommended Joining Procedure: Finger over finger</b>							

