



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

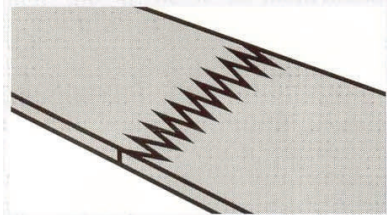
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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

290105

FELT TOP ONE PLY

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger Splice - Water Cooled	20	165° C 329° F	160° C 320° F	1 minute	Bottom	PU Foil	N/A
Finger Splice - Carbon Fiber High Speed	15	165° C 329° F	160° C 320° F	45 seconds	Bottom	PU Foil	N/A
Skive	20	122°C 250°F	122°C 250°F	30minutes		NLG Kit	1.5"
Mechanical Lacing	UCM # 36 SP						
	#1 (alligator)						
Note: Rough Teflon on bottom							
Recommended Joining Procedure: Mechanical Lacing							



Single Finger
 -Prepared or Finished