



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

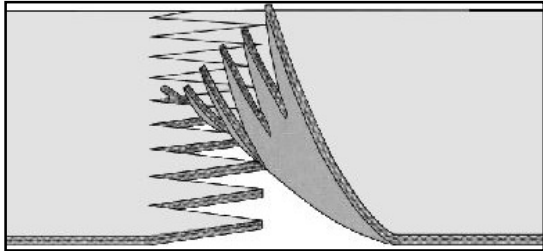
2 Industrial Park Road
 Carmichaels PA 15320
 800-928-9995
 customers@ubelting.com
 www.universalbelting.com

This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

320100

SI/1E-AS G White

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)	
		TOP	BOTTOM					
Finger Splice - Water Cooled	25	160° C 320° F	160° C 320° F	30 Seconds	* See NWPP-03 On Back	*	N/A	
Finger Splice - Carbon Fiber High Speed	15	160° C 320° F	160° C 320° F	30 Seconds	* See NWPP-03 On Back	*	N/A	
		Not Recommended						
Mechanical Lace		Not Recommended						
Notes: Matt release paper top / Teflon bottom								
Recommended Joining Procedures: Reinforced Finger Splice - See Addendum NWPP-03 Reinforced Guidelines On Back								





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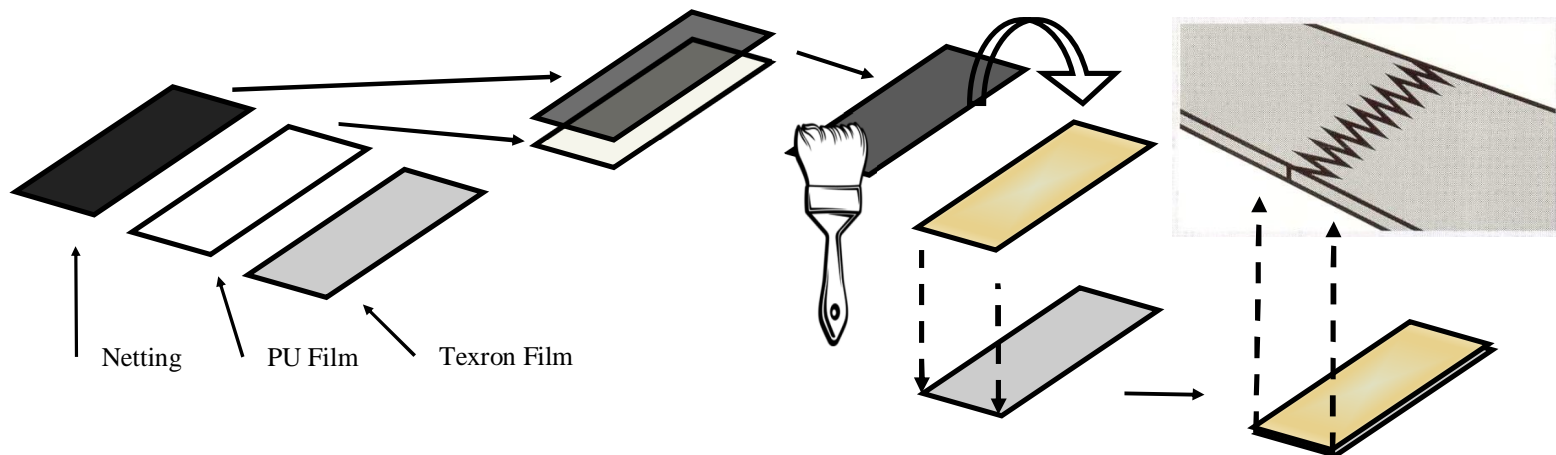
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Addendum NWPP-03

Reinforced splice guidelines

1. Follow standard preparation and splicing procedures for selected product.
2. Cut splicing film to appropriate width and length so it fully covers the finger joint and extends beyond the fingers by 3 mm.
3. Cut nylon netting to same dimensions as the splicing film.
4. Cut Texron film to same dimensions as the splicing film. (Use multiple pieces if netting or film is not large enough)
5. Place splicing film on protected surface as adhesive applied in next process will run over the edges of the film.
6. Place nylon netting on top of the splicing film matching up precisely.
7. Mix Plasto Pang adhesive according to the label directions. Mix only the amount that will be used as any remaining material must be disposed of.
8. Spread a thin coating of the Plasto Pang adhesive over the netting pressing it through the netting and onto the film.
9. Allow adhesive to dry until tacky but does not come off on your hands.
10. Turn these coated materials over and place them onto the Texron film. Be sure the netting is toward the Texron film.
11. Place these three now combined layers, beneath the finger joint with the PU Film against the bottom of the belt.
12. Be sure the PU film surface is next to the bottom of the belt. Lightly tack to secure if necessary.
13. Vulcanize splice according to the product splicing instructions.



Supersedes Addendum NWPP-01 and NWPP-02