



**UNIVERSAL BELTING RESOURCE**

"Working Through Distribution"

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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

**320200**

**SI/2E-AS G White**

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger Splice - Water Cooled	20	165° C 329° F	165° C 329° F	1 Minute	Bottom 2 PCS	PU	N/A
Finger Splice - High Speed	20	165° C 329° F	165° C 329° F	2 Minutes	Bottom 2 PCS	PU	N/A
Finger over Finger - High Speed (60" Maximum width)	20	165° C 329° F	165° C 329° F	2 Minutes	Middle 2 PCS	PU	N/A
Maximum width for a finger over finger splice is 60"							
Mechanical Lace		UCM 36 SP (Clipper)					
		#00 (Alligator)					
Notes: Gloss release paper top / Teflon bottom							
Recommended Joining Procedures: Finger Splice							

