



**UNIVERSAL BELTING RESOURCE**

"Working Through Distribution"

# 2 Paisley Park  
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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

**320200**

**SI/2 E G White**

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Step Splice	25	165° C 329° F	165° C 329° F	2 minutes	Center	PU Foil	N/A
Lap over Finger	25	165° C 329° F	165° C 329° F	2 minutes	Center	PU Foil	N/A
		UCM 36 SP (Clipper)					
Mechanical Lace		# 00 (Alligator)					
Notes: Matt Release Paper Top. Rough Teflon on bottom							
Recommended Joining Procedure: Step Splice							