



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

320210

SI/2 E - AS M White

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger Splice - Water Cooled	20	175° C 347° F	175° C 347° F	1 minute	Bottom	PU Foil	N/A
Finger Splice - Carbon Fiber High Speed	20	175° C 347° F	170° C 338° F	30 seconds	Bottom	PU Foil	N/A
Lap Splice	35	175° C 347° F	170° C 338° F	1 minute	Center	PU Foil	N/A
Mechanical Lace		UCM 36 SP (Clipper)					
		# 00 (Alligator)					
Notes: Rough Teflon on bottom to texture foil							
Recommended Joining Procedure: Finger Splice							

