



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

2 Paisley Park
 Carmichaels PA 15320
 800-928-9995
 customers@ubelting.com
 www.universalbelting.com

This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

200241

2P80/04/0 S BL

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger over Finger Finger over Lap	20	178° C 352° F	178° C 352° F	4 minutes	Top	PVC	N/A
Finger Splice	20	178° C 352° F	178° C 352° F	4 minutes	Top	PVC	N/A
Lap Splice	20	178° C 352° F	178° C 352° F	4 minutes	Top	PVC	N/A
Mechanical Lace	# 36 (Clipper)						
	Staple # 62 (Alligator)						
Recommended Joining Procedure: Lap Splice							

