



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

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3P180/30/0 S GN

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger over Finger Finger over Lap	20	178° C 352° F	178° C 352° F	5 minutes	Top	PVC	N/A
Finger Splice	20	178° C 352° F	178° C 352° F	5 minutes	Top	PVC	N/A
Lap Splice	20	178° C 352° F	178° C 352° F	5 minutes	Top	PVC	N/A
Mechanical Lace		# 3 (Clipper)					
		Staple # 187 (Alligator)					
Note: Two 1.5" step laps							
Recommended Joining Procedure: Lap Splice							

