



**UNIVERSAL BELTING RESOURCE**

"Working Through Distribution"

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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

**200520**

**2P80/04/04F S GN**

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger over Finger Finger over Lap	22	178° C 352° F	178° C 352° F	5 minutes	Center	PVC	N/A
Finger Splice	22	178° C 352° F	178° C 352° F	4 minutes	Top	PVC	N/A
Lap Splice	22	178° C 352° F	178° C 352° F	5 minutes	Top	PVC	N/A
Mechanical Lace		Clipper # 36					
		Alligator Staple # 62					
Note: Profile pad on bottom to retain profile							
Recommended Joining Procedure: Lap Splice							

