



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

200702

2PC80/0/0 WT

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger over Finger Finger over Lap	22	173° C 343° F	173° C 343° F	2 minutes	Center	PVC	N/A
Finger Splice	22	173° C 343° F	173° C 343° F	2 minutes	Top	PVC	N/A
Lap Splice	22	173° C 343° F	173° C 343° F	2 minutes	Top	PVC	N/A
Mechanical Lace	# 36 (Clipper)						
	Staple # 1 (Alligator)						
Note: One ply silicone on top & bottom							
Recommended Joining Procedure: Finger over Lap							

