



**UNIVERSAL BELTING RESOURCE**

"Working Through Distribution"

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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

**200703**

**2P80/0/0 WT**

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger Splice	24	170° C 338° F	170° C 338° F	30 seconds	Bottom	PU	N/A
Finger over Finger	24	170° C 338° F	170° C 338° F	1 minute	Center	PU	N/A
Lap Splice	24	170° C 338° F	170° C 338° F	1 minute	Center	PU	N/A
Mechanical Lace		# 36 SP (Clipper)					
		# 00 (Alligator)					
<b>Note: Rough Teflon on bottom, 1ply silicone on top</b>							
<b>Recommended Joining Procedure: Finger Splice</b>							

