



**UNIVERSAL BELTING RESOURCE**

"Working Through Distribution"

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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

**200802**

**3P120/01/0 BK**

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger over Lap Finger over Finger	22	178° C 352° F	178° C 352° F	4 minutes	Center	PVC	N/A
Finger Splice	22	178° C 352° F	178° C 352° F	4 minutes	Center	PVC	N/A
Lap Splice	22	178° C 352° F	178° C 352° F	3 minutes	Top	PVC	N/A
<b>Mechanical Lace</b>							
		#36 (Clipper)					
		Staple #62 (Alligator)					
<b>Note: One ply silicone on bottom/ matt release top</b>							
<b>Recommended Joining Procedure: Lap Splice</b>							

