



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

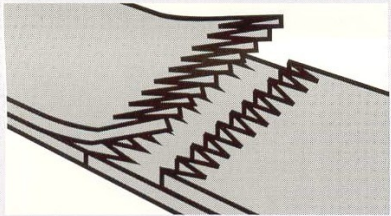
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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

210102

2P100/SG/0 GN

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger over Finger Finger over Lap	30	175° C 347° F	175° C 347° F	2 minutes	Top	PVC	N/A
Finger Splice	20	175° C 347° F	175° C 347° F	2 minutes	Top	PVC	N/A
Step Splice	30	175° C 347° F	175° C 347° F	2 minutes	Top	PVC	N/A
Mechanical Lace		# 36 (Clipper) - Recessed					
		Staple # 1 (Alligator)					
Notes: Profile pad on top							
Recommended Joining Procedure: Finger over Finger or Finger over Lap							



Finger Over Finger
 -Prepared or Finished