



**UNIVERSAL BELTING RESOURCE**

"Working Through Distribution"

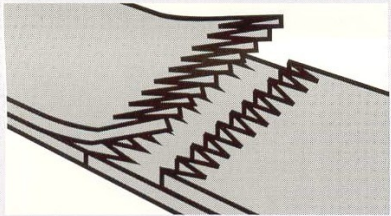
# 2 Paisley Park  
 Carmichaels PA 15320  
 800-928-9995  
 customers@ubelting.com  
 www.universalbelting.com

This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

**210103**

**2P80/SG/0 GN**

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger over Finger Finger over Lap	17	177° C 350° F	177° C 350° F	4 minutes	Center	PVC	N/A
Finger Splice	17	177° C 350° F	177° C 350° F	4 minutes	Top	PVC	N/A
Step Splice	17	177° C 350° F	177° C 350° F	4 minutes	Top	PVC	N/A
Mechanical Lace		# 36 (Clipper)					
		Staple # 1 (Alligator)					
<b>Notes: Profile pad on top</b>							
<b>Recommended Joining Procedure: Finger over Finger or Finger over Lap</b>							



Finger Over Finger  
 -Prepared or Finished