



**UNIVERSAL BELTING RESOURCE**

"Working Through Distribution"

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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

**210160**

**2PN60/FA/0 WT**

| Splice (options)                                 | Pressure (psi)  | Temperature      |                  | Press Time | Foil (position) | Foil (type) | Skive Length (inch) |
|--|-----------------|------------------|------------------|------------|-----------------|-------------|---------------------|
|  |                 | TOP              | BOTTOM           |            |                 |             |                     |
| Finger over Finger<br>Finger over Lap            | 30              | 165° C<br>329° F | 165° C<br>329° F | 3 minutes  | Top             | PVC         | N/A                 |
| Finger Splice                                    | 30              | 165° C<br>329° F | 165° C<br>329° F | 3 minutes  | Center          | PVC         | N/A                 |
| Lap Splice                                       | 30              | 165° C<br>329° F | 165° C<br>329° F | 3 minutes  | Top             | PVC         | N/A                 |
|  |                 |                  |                  |            |                 |             |                     |
| Mechanical Lace                                  | # 36 (Clipper)  |                  |                  |            |                 |             |                     |
|  | # 1 (Alligator) |                  |                  |            |                 |             |                     |
| <b>Notes: Impression pad on top</b>              |                 |                  |                  |            |                 |             |                     |
| <b>Recommended Joining Procedure: Lap Splice</b> |                 |                  |                  |            |                 |             |                     |

