

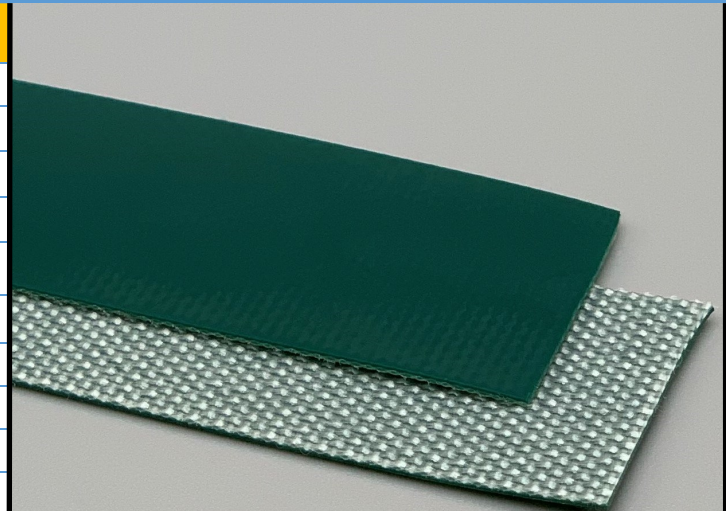
100107

U85/1E G Dark Green

PU

Material Construction

Surface	Conveying	Material	PU
		Profile	Glossy
		Color	Dark Green
		Coefficient of friction	N/A
Tension Member		Material	Polyester Fabric
		Plies	1
Underside		Material	Polyester Fabric
		Profile	PU Impregnated
		Color	Transparent
		Coefficient of friction	0.25



Technical Specifications

Overall Thickness	0.70 mm	0.028 in.
Weight	0.80 kg/m ²	0.16 lbs./ft ²
Maximum Width	2,970 mm	116.94 in.
Minimum Pulley/Nose Bar		
Diameter for Recommended Endless Splice	6.00 mm	0.236 in.
Minimum Back Flex	14.00 mm	0.551 in.
Load for 1% Extension (Dynamic)	4 N/mm	22.84 lbs./in.
Standard Tension		0.5 %
Product Operational Temperature Range	-30/100 °C	-22/212 °F
Cover Durometer	85 Shore A	

Features

FDA	YES	Anti-Static	NO
USDA Meat and Poultry	NO	Flame Retardant	NO
USDA Dairy	NO	Cross Rigid	YES
Anti-Microbial	NO		

Standard Fabrications

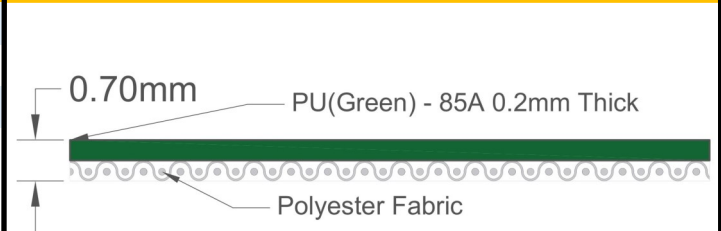
Longitudinal Splice	NO	Cleats	NO
Guide Applied to Cover	YES	Guide Applied to Bottom	YES
Footed Sidewall	NO	Footless Sidewall	NO
Edge Capped	NO	Plastic Spiral Lace	YES

Notes

1 Ply Monofilament - Cover one side

*Minimum pulley diameters can vary when mechanical lace is installed. Contact our technical team for any fabrication or application questions.

Material Build



Splicing Instructions

High Speed Press Settings

Pressure (psi)	Temperature		Press Time	Foil Position	Foil	Release Top/Bot.
	Top	Bottom				
20	160°C 320°F	160°C 320°F	120 s	Top	Green PU	Gloss/Rough Teflon

Water Cooled Press Settings

Pressure (psi)	Temperature		Press Time	Foil Position	Foil	Release Top/Bot.
	Top	Bottom				
20	160°C 320°F	160°C 320°F	45 s	Top	Green PU	Gloss/Rough Teflon

*These settings are a guideline only, every press is different. Test splicing is recommended.

Standard Splices

Endless	Single Finger
Clipper Lace	UCM36SL XSP w/ Folded Ends
Staple Lace	N/A

