

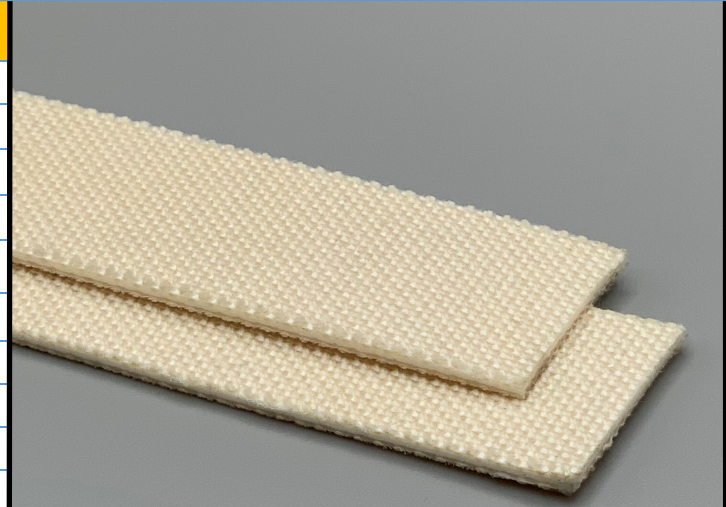
200702

2PC80/0/0 White

PVC

Material Construction

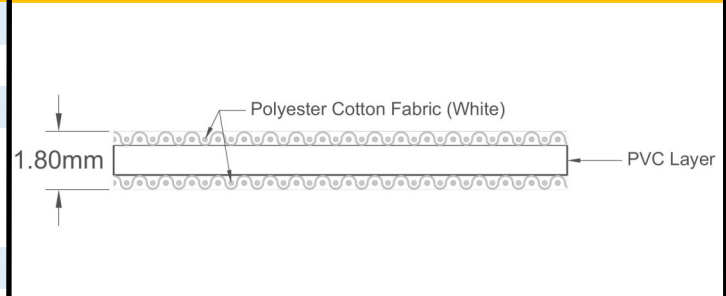
Surface	Conveying	Material	Polyester cotton
		Profile	Bare
		Color	White
		Coefficient of friction	0.25
Tension Member	Material	Polyester/Cotton Fabric	
	Plies	2	
Underside	Material	Polyester cotton	
	Profile	Bare	
	Color	White	
	Coefficient of friction	0.25	



Technical Specifications

Overall Thickness	1.80 mm	0.071 in.
Weight	1.9 kg/m ²	0.39 lbs./ft ²
Maximum Width	3,099 mm	122 in.
Minimum Pulley/Nose Bar		
Diameter for Recommended Endless Splice	20 mm	0.787 in.
Minimum Back Flex	20 mm	0.787 in.
Load for 1% Extension (Dynamic)	8 N/mm	45.68 lbs./in.
Standard Tension		0.5 %
Product Operational Temperature Range	-10/90 °C	14/194 °F
Cover Durometer	N/A Shore A	

Material Build



Features

FDA	YES	Anti-Static	NO
USDA Meat and Poultry	NO	Flame Retardant	NO
USDA Dairy	NO	Cross Rigid	NO
Anti-Microbial	NO		

Standard Fabrications

Longitudinal Splice	YES	Cleats	NO
Guide Applied to Cover	YES	Guide Applied to Bottom	YES
Footed Sidewall	NO	Footless Sidewall	NO
Edge Capped	NO	Plastic Spiral Lace	YES

Notes

2 Ply cotton polyester - bare x bare. Great for dough release in bakery applications.

Splicing Instructions

High Speed Press Settings

Pressure (psi)	Temperature		Press Time	Foil Position	Foil	Release Top/Bot.
	Top	Bottom				
30	170°C 338°F	170°C 338°F	180 s	Bottom	White PVC	Rough Teflon/ Rough Teflon

Water Cooled Press Settings

Pressure (psi)	Temperature		Press Time	Foil Position	Foil	Release Top/Bot.
	Top	Bottom				
30	170°C 338°F	170°C 338°F	120 s	Bottom	White PVC	Rough Teflon/ Rough Teflon

*These settings are a guideline only, every press is different. Test splicing is recommended.

Standard Splices

Endless	Finger Over Finger
Clipper Lace	UCM36 SP
Staple Lace	RS62



*Minimum pulley diameters can vary when mechanical lace is installed. Contact our technical team for any fabrication or application questions.