

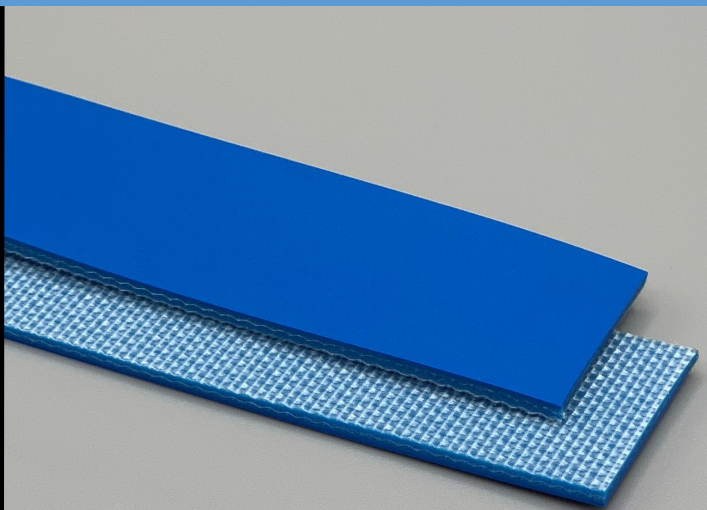
# 265220

# 2P80/04/0 S Blue

# PVC

## Material Construction

Conveying Surface	Material	PVC
	Profile	Matt
	Color	Blue
	Coefficient of friction	N/A
Tension Member	Material	Polyester Fabric
	Plies	2
Underside	Material	Polyester fabric
	Profile	Impregnated
	Color	White
	Coefficient of friction	0.25



## Technical Specifications

Overall Thickness	2.00 mm	0.079 in.
Weight	2.4 kg/m <sup>2</sup>	0.49 lbs./ft <sup>2</sup>
Maximum Width	2,000 mm	78.75 in.
Minimum Pulley/Nose Bar		
Diameter for Recommended Endless Splice	30 mm	1.181 in.
Minimum Back Flex	40 mm	1.575 in.
Load for 1% Extension (Dynamic)	6 N/mm	34.26 lbs./in.
Standard Tension		0.5 %
Product Operational Temperature Range	-10/70 °C	14/158 °F
Cover Durometer		65 Shore A

## Features

FDA	YES	Anti-Static	NO
USDA Meat and Poultry	NO	Flame Retardant	NO
USDA Dairy	NO	Cross Rigid	YES
Anti-Microbial	NO		

## Standard Fabrications

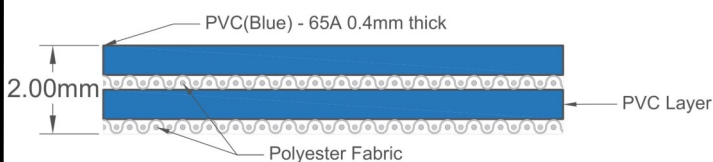
Longitudinal Splice	YES	Cleats	YES
Guide Applied to Cover	YES	Guide Applied to Bottom	YES
Footed Sidewall	YES	Footless Sidewall	NO
Edge Capped	YES	Plastic Spiral Lace	YES

## Notes

2 Ply Monofilament - cover one side. Food grade 2 ply PVC with excellent top side friction qualities

\*Minimum pulley diameters can vary when mechanical lace is installed. Contact our technical team for any fabrication or application questions.

## Material Build



## Splicing Instructions

### High Speed Press Settings

Pressure (psi)	Temperature		Press Time	Foil Position	Foil	Release Top/Bot.
	Top	Bottom				
30	175°C 347°F	175°C 347°F	240 s	Top	Blue PVC	Matte/ Rough Teflon

### Water Cooled Press Settings

Pressure (psi)	Temperature		Press Time	Foil Position	Foil	Release Top/Bot.
	Top	Bottom				
30	175°C 347°F	175°C 347°F	120 s	Top	Blue PVC	Matte/ Rough Teflon

\*These settings are a guideline only, every press is different. Test splicing is recommended.

## Standard Splices

Endless	Single Finger
Clipper Lace	UCM36 SP
Staple Lace	RS62