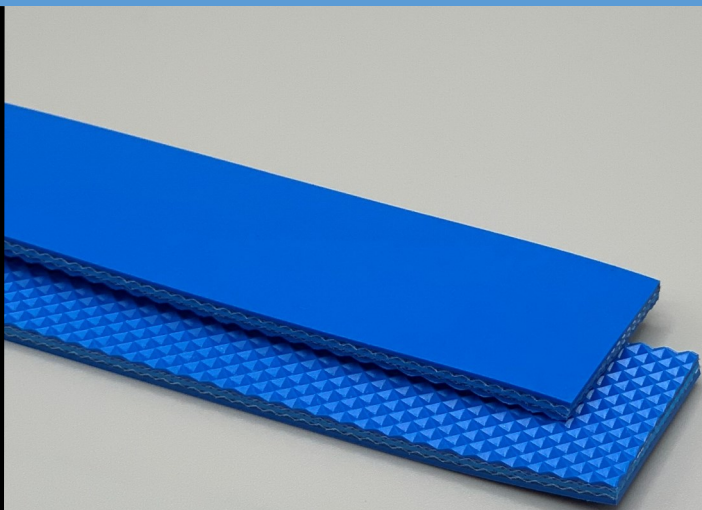


265225
2P80/04/04F S Blue
PVC

Material Construction

Conveying Surface	Material	PVC
	Profile	Glossy
	Color	Blue
	Coefficient of friction	N/A
Tension Member	Material	Polyester Fabric
	Plies	2
Underside	Material	PVC
	Profile	Negative Pyramid
	Color	Blue
	Coefficient of friction	0.50



Technical Specifications

Overall Thickness	2.70 mm	0.106 in.
Weight	3.15 kg/m ²	0.65 lbs./ft ²
Maximum Width	2,000 mm	78.75 in.
Minimum Pulley/Nose Bar		
Diameter for Recommended Endless Splice	50 mm	1.969 in.
Minimum Back Flex	60 mm	2.362 in.
Load for 1% Extension (Dynamic)	6 N/mm	34.26 lbs./in.
Standard Tension		0.5 %
Product Operational Temperature Range	-10/70 °C	14/158 °F
Cover Durometer		65 Shore A

Features

FDA	YES	Anti-Static	NO
USDA Meat and Poultry	NO	Flame Retardant	NO
USDA Dairy	NO	Cross Rigid	YES
Anti-Microbial	NO		

Standard Fabrications

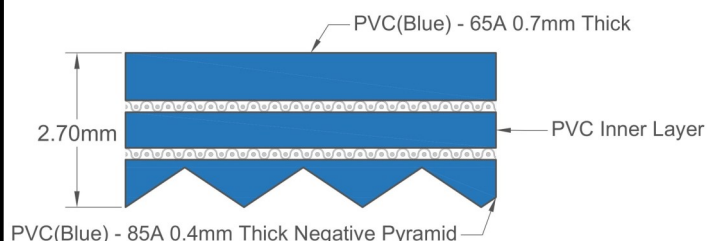
Longitudinal Splice	YES	Cleats	YES
Guide Applied to Cover	YES	Guide Applied to Bottom	YES
Footed Sidewall	YES	Footless Sidewall	NO
Edge Capped	YES	Plastic Spiral Lace	YES

Notes

2-ply monofilament - Cover Both sides

*Minimum pulley diameters can vary when mechanical lace is installed. Contact our technical team for any fabrication or application questions.

Material Build



Splicing Instructions

High Speed Press Settings

Pressure (psi)	Temperature		Press Time	Foil Position	Foil	Release Top/Bot.
	Top	Bottom				
30	175°C 347°F	175°C 347°F	210 s	Top	Blue PVC	Matte/ Rough Teflon

Water Cooled Press Settings

Pressure (psi)	Temperature		Press Time	Foil Position	Foil	Release Top/Bot.
	Top	Bottom				
30	175°C 347°F	175°C 347°F	150 s	Top	Blue PVC	Matte/ Rough Teflon

*These settings are a guideline only, every press is different. Test splicing is recommended.

Standard Splices

Endless	Single Finger
Clipper Lace	UCM36
Staple Lace	RS62