

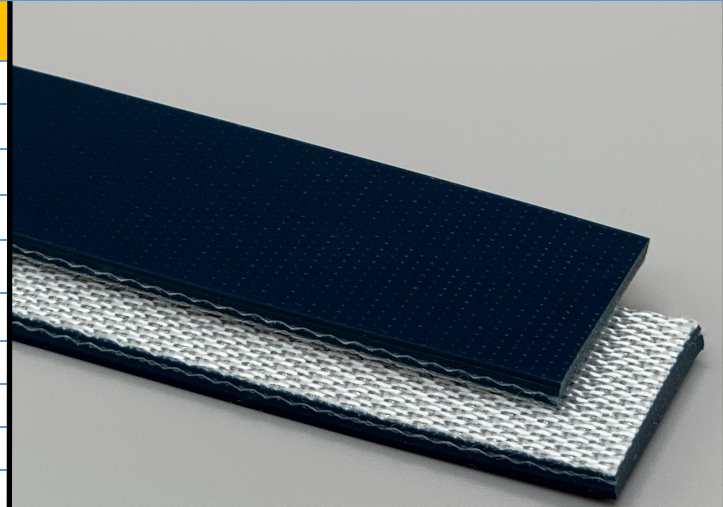
**266235**

**2P120/20/0 AS G Green**

**PVC**

**Material Construction**

Surface	Conveying	Material	PVC
		Profile	Glossy
		Color	Dark Green
		Coefficient of friction	N/A
Tension Member		Material	Polyester Fabric
		Plies	2
Underside		Material	Whisper weave polyester
		Profile	Impregnated / Low Noise
		Color	Gray
		Coefficient of friction	0.19



**Technical Specifications**

Overall Thickness	3.35 mm	0.132 in.
Weight	4.1 kg/m <sup>2</sup>	0.84 lbs./ft <sup>2</sup>
Maximum Width	2,000 mm	78.75 in.
Minimum Pulley/Nose Bar		
Diameter for Recommended Endless Splice	40 mm	1.575 in.
Minimum Back Flex	60 mm	2.362 in.
Load for 1% Extension (Dynamic)	11 N/mm	62.81 lbs./in.
Standard Tension		0.5 %
Product Operational Temperature Range	-10/70 °C	14/158 °F
Cover Durometer	75 Shore A	

**Features**

FDA	NO	Anti-Static	YES
USDA Meat and Poultry	NO	Flame Retardant	NO
USDA Dairy	NO	Cross Rigid	YES
Anti-Microbial	NO		

**Standard Fabrications**

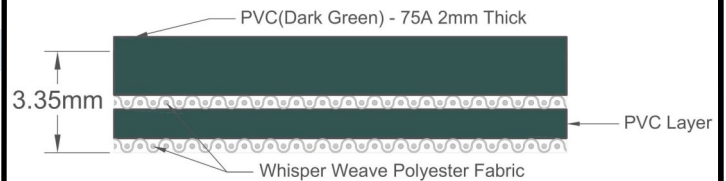
Longitudinal Splice	YES	Cleats	YES
Guide Applied to Cover	YES	Guide Applied to Bottom	YES
Footed Sidewall	YES	Footless Sidewall	NO
Edge Capped	YES	Plastic Spiral Lace	YES

**Notes**

2 Ply Monofilament - cover one side

\*Minimum pulley diameters can vary when mechanical lace is installed. Contact our technical team for any fabrication or application questions.

**Material Build**



**Splicing Instructions**

**High Speed Press Settings**

Pressure (psi)	Temperature		Press Time	Foil Position	Foil	Release Top/Bot.
	Top	Bottom				
30	175°C 347°F	175°C 347°F	240 s	Top	Green PVC	Gloss/Rough Teflon

**Water Cooled Press Settings**

Pressure (psi)	Temperature		Press Time	Foil Position	Foil	Release Top/Bot.
	Top	Bottom				
30	175°C 347°F	175°C 347°F	120 s	Top	Green PVC	Gloss/Rough Teflon

\*These settings are a guideline only, every press is different. Test splicing is recommended.

**Standard Splices**

Endless	Single Finger
Clipper Lace	UX-1
Staple Lace	RS125

