

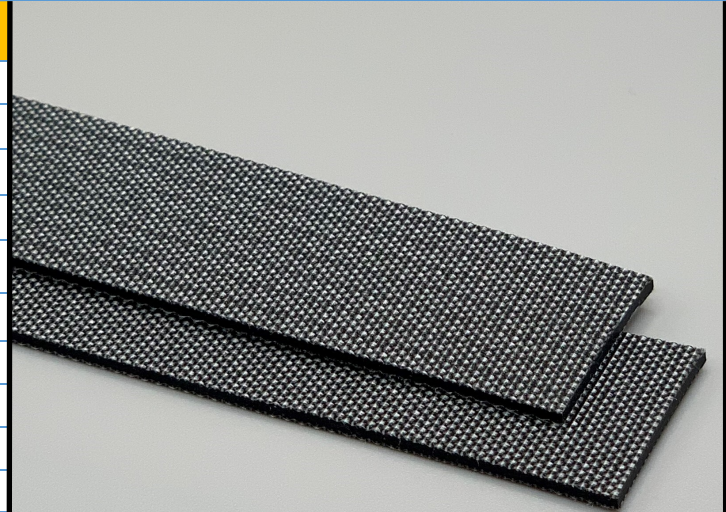
266707

2P80/01/01 Black

PVC

Material Construction

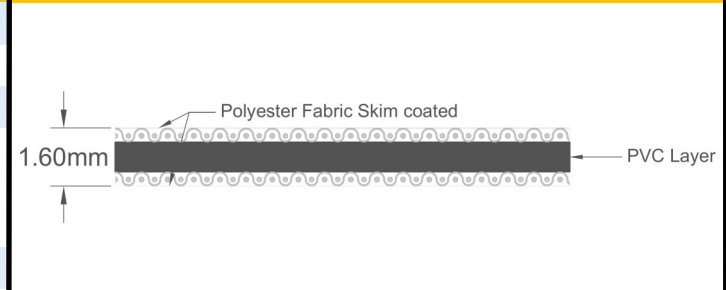
Surface	Conveying	Material	Polyester Fabric
		Profile	Skim Coat
		Color	Black
		Coefficient of friction	0.25
Tension Member		Material	Polyester Fabric
		Plies	2
Underside		Material	Polyester Fabric
		Profile	Skim Coat
		Color	Black
		Coefficient of friction	0.25



Technical Specifications

Overall Thickness	1.60 mm	0.063 in.
Weight	1.75 kg/m ²	0.36 lbs./ft ²
Maximum Width	2,000 mm	78.75 in.
Minimum Pulley/Nose Bar		
Diameter for Recommended Endless Splice	20 mm	0.787 in.
Minimum Back Flex	40 mm	1.575 in.
Load for 1% Extension (Dynamic)	8 N/mm	45.68 lbs./in.
Standard Tension		0.5 %
Product Operational Temperature Range	-10/70 °C	14/158 °F
Cover Durometer	N/A Shore A	

Material Build



Features

FDA	NO	Anti-Static	YES
USDA Meat and Poultry	NO	Flame Retardant	NO
USDA Dairy	NO	Cross Rigid	YES
Anti-Microbial	NO		

Standard Fabrications

Longitudinal Splice	YES	Cleats	NO
Guide Applied to Cover	YES	Guide Applied to Bottom	YES
Footed Sidewall	NO	Footless Sidewall	NO
Edge Capped	NO	Plastic Spiral Lace	YES

Notes

2 Ply Monofilament - PVC Skim Coated Fabric Both Sides.

*Minimum pulley diameters can vary when mechanical lace is installed. Contact our technical team for any fabrication or application questions.

Splicing Instructions

High Speed Press Settings

Pressure (psi)	Temperature		Press Time	Foil Position	Foil	Release Top/Bot.
	Top	Bottom				
30	165°C 329°F	170°C 338°F	90 s	None	None	Silicone/ Rough Teflon

Water Cooled Press Settings

Pressure (psi)	Temperature		Press Time	Foil Position	Foil	Release Top/Bot.
	Top	Bottom				
30	165°C 329°F	170°C 338°F	60 s	None	None	Silicone/ Rough Teflon

*These settings are a guideline only, every press is different. Test splicing is recommended.

Standard Splices

Endless	Single Finger
Clipper Lace	UCM36 SP
Staple Lace	RS62

