

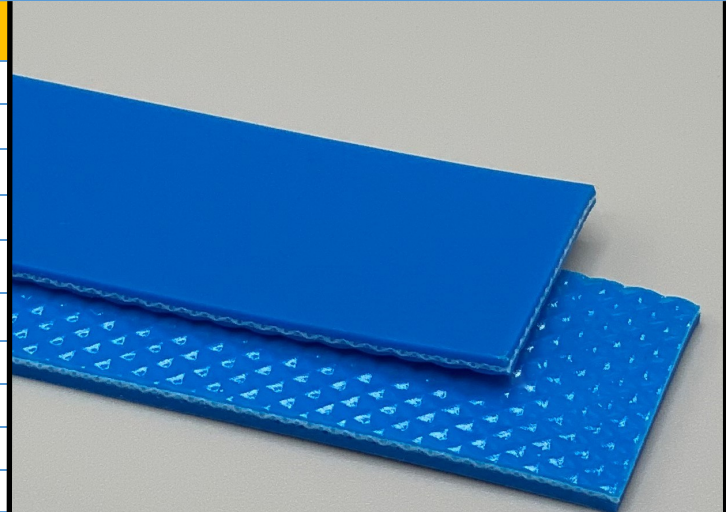
**268400**

**1P40/05/05 F M Blue**

**PVC**

**Material Construction**

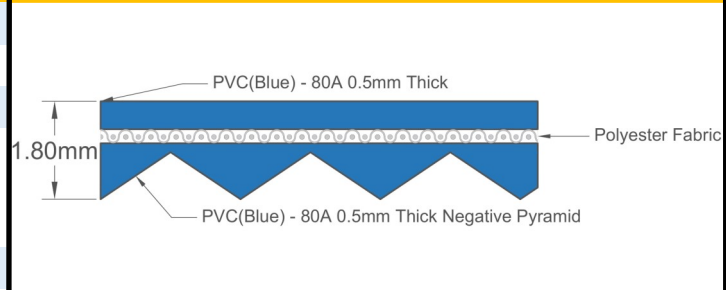
Surface	Conveying	Material	PVC
		Profile	Matt
		Color	Blue
		Coefficient of friction	N/A
Tension Member		Material	Polyester Fabric
		Plies	1
Underside		Material	PVC
		Profile	Negative Pyramid
		Color	Blue
		Coefficient of friction	0.40



**Technical Specifications**

Overall Thickness	1.80 mm	0.071 in.
Weight	1.8 kg/m <sup>2</sup>	0.37 lbs./ft <sup>2</sup>
Maximum Width	3,000 mm	118.125 in.
Minimum Pulley/Nose Bar		
Diameter for Recommended Endless Splice	15 mm	0.591 in.
Minimum Back Flex	20 mm	0.787 in.
Load for 1% Extension (Dynamic)	4 N/mm	22.84 lbs./in.
Standard Tension		0.5 %
Product Operational Temperature Range	-10/80 °C	14/176 °F
Cover Durometer	80 Shore A	

**Material Build**



**Features**

FDA	YES	Anti-Static	NO
USDA Meat and Poultry	NO	Flame Retardant	NO
USDA Dairy	NO	Cross Rigid	YES
Anti-Microbial	NO		

**Standard Fabrications**

Longitudinal Splice	NO	Cleats	YES
Guide Applied to Cover	YES	Guide Applied to Bottom	YES
Footed Sidewall	NO	Footless Sidewall	NO
Edge Capped	YES	Plastic Spiral Lace	NO

**Notes**

Laterally rigid 1 ply food grade PVC cover by cover. Excellent for corrugated loop pillow covers.

\*Minimum pulley diameters can vary when mechanical lace is installed. Contact our technical team for any fabrication or application questions.

**Splicing Instructions**

**High Speed Press Settings**

Pressure (psi)	Temperature		Press Time	Foil Position	Foil	Release Top/Bot.
	Top	Bottom				
30	170°C 338°F	170°C 338°F	120 s	Top	Blue PVC	Matte/ Impression Pad

**Water Cooled Press Settings**

Pressure (psi)	Temperature		Press Time	Foil Position	Foil	Release Top/Bot.
	Top	Bottom				
30	170°C 338°F	170°C 338°F	60 s	Top	Blue PVC	Matte/ Impression Pad

\*These settings are a guideline only, every press is different. Test splicing is recommended.

**Standard Splices**

Endless	Single Finger
Clipper Lace	UCM36 SP
Staple Lace	RS62

