

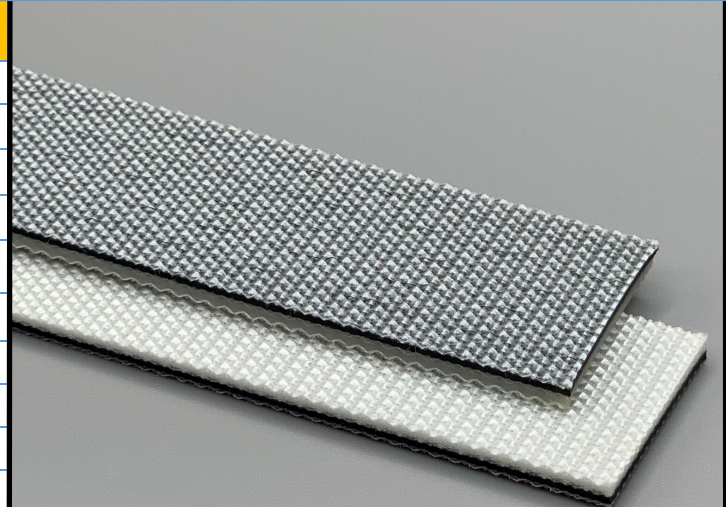
**268802**

**3P120/01/0 Black**

**PVC**

**Material Construction**

Surface	Conveying	Material	Polyester Fabric
		Profile	Impregnated
		Color	Gray
		Coefficient of friction	0.2
Member	Tension	Material	Polyester Fabric
		Plies	3
Underside	Underneath	Material	Polyester Fabric
		Profile	Fabric
		Color	White
		Coefficient of friction	0.20



**Technical Specifications**

Overall Thickness	2.80 mm	0.11 in.
Weight	3 kg/m <sup>2</sup>	0.61 lbs./ft <sup>2</sup>
Maximum Width	3,000 mm	118.125 in.
Minimum Pulley/Nose Bar		
Diameter for Recommended Endless Splice	80 mm	3.15 in.
Minimum Back Flex	150 mm	5.906 in.
Load for 1% Extension (Dynamic)	12 N/mm	68.52 lbs./in.
Standard Tension		0.5 %
Product Operational Temperature Range	-10/80 °C	14/176 °F
Cover Durometer	N/A Shore A	

**Material Build**



**Features**

FDA	NO	Anti-Static	YES
USDA Meat and Poultry	NO	Flame Retardant	NO
USDA Dairy	NO	Cross Rigid	YES
Anti-Microbial	NO		

**Standard Fabrications**

Longitudinal Splice	YES	Cleats	NO
Guide Applied to Cover	YES	Guide Applied to Bottom	YES
Footed Sidewall	NO	Footless Sidewall	NO
Edge Capped	NO	Plastic Spiral Lace	YES

**Notes**

3 ply monofilament with low friction top and bottom surfaces. Great for accumulation, diverting applications etc.

**Splicing Instructions**

**High Speed Press Settings**

Pressure (psi)	Temperature		Press Time	Foil Position	Foil	Release Top/Bot.
	Top	Bottom				
N/A	N/A°C N/A°F	N/A°C N/A°F	N/A s	N/A	N/A	N/A/N/A

**Water Cooled Press Settings**

Pressure (psi)	Temperature		Press Time	Foil Position	Foil	Release Top/Bot.
	Top	Bottom				
30	170°C 338°F	165°C 329°F	240 s	Bottom	Clear PVC	Rough Teflon/ Rough Teflon

\*These settings are a guideline only, every press is different. Test splicing is recommended.

**Standard Splices**

Endless	Single Finger
Clipper Lace	UCM36
Staple Lace	RS62

\*Minimum pulley diameters can vary when mechanical lace is installed. Contact our technical team for any fabrication or application questions.

