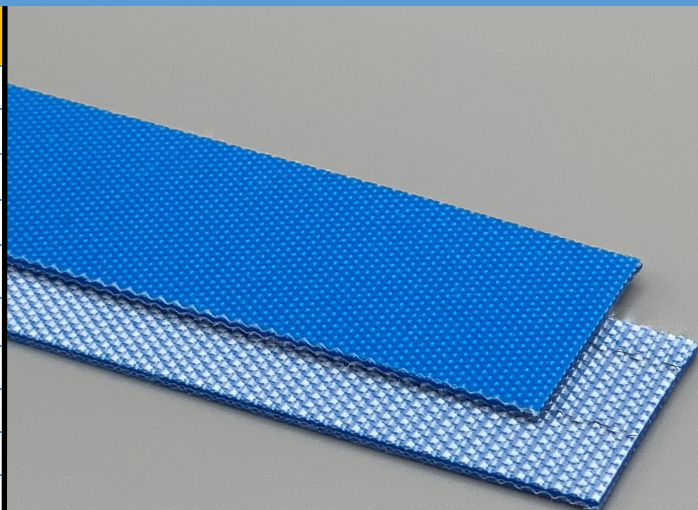


**320205**
**SI/2E AS G Blue**
**PU**

### Material Construction

Conveying Surface	Material	Silicone
	Profile	Glossy
	Color	Blue
	Coefficient of friction	N/A
Tension Member	Material	Polyester Fabric
	Plies	2
Underside	Material	Polyester Fabric
	Profile	Impregnated
	Color	Transparent
	Coefficient of friction	0.20



### Technical Specifications

Overall Thickness	1.20 mm	0.047 in.
Weight	1.50 kg/m <sup>2</sup>	0.31 lbs./ft <sup>2</sup>
Maximum Width	2,000 mm	78.75 in.
Minimum Pulley/Nose Bar		
Diameter for Recommended Endless Splice	10.00 mm	0.394 in.
Minimum Back Flex	50.00 mm	1.969 in.
Load for 1% Extension (Dynamic)	9 N/mm	51.39 lbs./in.
Standard Tension		0.5 %
Product Operational Temperature Range	-10/80 °C	14/176 °F
Cover Durometer	30 Shore A	

### Features

FDA	YES	Anti-Static	YES
USDA Meat and Poultry	NO	Flame Retardant	NO
USDA Dairy	NO	Cross Rigid	YES
Anti-Microbial	NO		

### Standard Fabrications

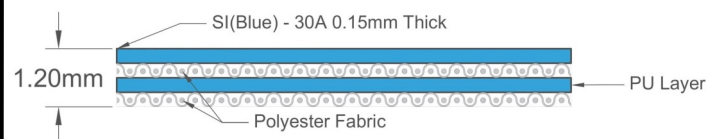
Longitudinal Splice	NO	Cleats	NO
Guide Applied to Cover	NO	Guide Applied to Bottom	YES
Footed Sidewall	NO	Footless Sidewall	NO
Edge Capped	NO	Plastic Spiral Lace	NO

### Notes

2 Ply Monofilament - Cover One Side With Silicone Cover and Urethane Inner Layer. Excellent release of sticky products, oil and grease resistant.

\*Minimum pulley diameters can vary when mechanical lace is installed. Contact our technical team for any fabrication or application questions.

### Material Build



### Splicing Instructions

#### High Speed Press Settings

Pressure (psi)	Temperature		Press Time	Foil Position	Foil	Release Top/Bot.
	Top	Bottom				
20	165°C 329°F	165°C 329°F	120 s	Bottom	Blue PU	Gloss/Rough Teflon

#### Water Cooled Press Settings

Pressure (psi)	Temperature		Press Time	Foil Position	Foil	Release Top/Bot.
	Top	Bottom				
20	165°C 329°F	165°C 329°F	60 s	Bottom	Blue PU	Gloss/Rough Teflon

\*These settings are a guideline only, every press is different. Test splicing is recommended.

### Standard Splices

Endless	Single Finger
Clipper Lace	UCM36 XSP
Staple Lace	N/A