



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

265211

2P100/05/0 M BK

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger over Finger Finger over Lap	40	178° C 352° F	170° C 338° F	5 minutes	Top	PVC	N/A
Finger Splice	40	178° C 352° F	170° C 338° F	5 minutes	Top	PVC	N/A
Lap Splice	40	185° C 365° F	165° C 332° F	8 minutes	Top	PVC	N/A
Mechanical Lace		# 36 SP (Clipper)					
		# 1 (Alligator)					
Note: Matt release on top - one ply silicone bottom							
Recommended Joining Procedure: Lap Splice							

