



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

2 Industrial Park
 Carmichaels PA 15320
 800-928-9995
 customers@ubelting.com
 www.universalbelting.com

This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

269180

2P100/ST/0 WT

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
90 degree Lap Splice (Water Cooled Press)	30	175° C 347° F	170° C 338° F	4 minutes	One each 1/4" Strip Top	PVC	N/A
Mechanical Lace		# 36 (Clipper) recessed					
		# 1 (Alligator) recessed					
Note: Impression pad top side / Rough Teflon bottom side. Impression must match on top for proper splice							
Recommended Joining Procedure: 90° Step Laps							

