



**UNIVERSAL BELTING RESOURCE**

"Working Through Distribution"

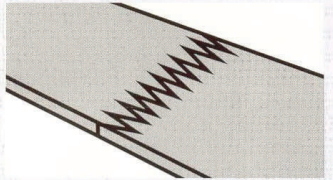
# 2 Paisley Park  
 Carmichaels PA 15320  
 800-928-9995  
 customers@ubelting.com  
 www.universalbelting.com

This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

**100270**

**U92/2EXH M WHITE**

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger Splice - Water Cooled	20	155° C 311° F	150° C 302° F	30 seconds	Top	PU Foil	N/A
Finger Splice - Carbon Fiber High Speed	15	155° C 311° F	150° C 302° F	20 seconds	Top	PU Foil	N/A
Finger over Finger - Water Cooled	20	155° C 311° F	150° C 302° F	30 seconds	Top	PU Foil	N/A
Step Lap – Water Cooled	25	155° C 311° F	150° C 302° F	30 seconds	Top	PU Foil	N/A
Mechanical Lace		UCM #36 SP (Clipper)					
		# 00 (Alligator)					
<b>Note: Release paper top</b>							
<b>Recommended Joining Procedure: Finger Splice</b>							



Single Finger  
 -Prepared or Finished