



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

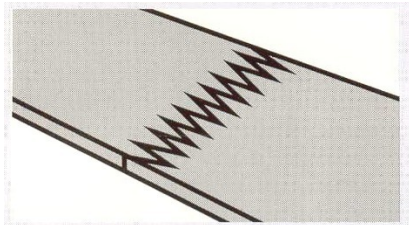
2 Paisley Park
 Carmichaels PA 15320
 800-928-9995
 customers@ubelting.com
 www.universalbelting.com

This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

100605

U0/1E GREEN

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger Splice - Water Cooled	20	160° C 320° F	160° C 320° F	30 seconds	Bottom	PU Foil	N/A
Lap Splice - Water Cooled	25	160° C 320° F	160° C 320° F	30 seconds	Middle	PU Foil	.25"
Note: For lap splice - lightly buff .25" area before applying foil							
Recommended Joining Procedure: Finger Splice							



Single Finger
 -Prepared or Finished