



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

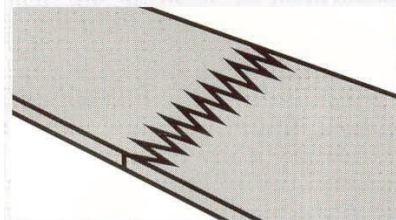
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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

310100

NR/2E – AS Green

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger Splice - Water Cooled	20	175° C 347° F	175° C 347° F	1minute	Bottom	PU Foil	N/A
Finger Splice - Carbon Fiber High Speed	15	175° C 347° F	170° C 338° F	30 seconds	Bottom	PU Foil	N/A
Mechanical Lace		# 36 (Clipper)					
		# 1 (Alligator)					
Note: Rough Teflon paper on bottom							
Recommended Joining Procedure: Finger Splice							



Single Finger
 -Prepared or Finished