



**UNIVERSAL BELTING RESOURCE**

"Working Through Distribution"

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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

200225

2P80/04/0 H M LT GN

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger over Finger Finger over Step	20	178° C 352° F	178° C 352° F	2 minute	Top	PVC	N/A
Finger Splice	20	178° C 352° F	178° C 352° F	2 minute	Top	PVC	N/A
Lap Splice	20	178° C 352° F	178° C 352° F	2 minute	Top	PVC	N/A
Mechanical Lacing		#36 Series (Clipper)					
		#1 (Alligator)					
<b>Recommended Joining Procedure: Lap Splice</b>							

