



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

200226

2P80/05/0 S BK

| Splice (options) | Pressure (psi) | Temperature | | Press Time | Foil (position) | Foil (type) | Skive Length (inch) |
|---|-----------------|------------------|------------------|------------|-----------------|-------------|---------------------|
| | | TOP | BOTTOM | | | | |
| Finger over Finger Finger over Lap | 20 | 178° C 352° F | 178° C 352° F | 3 minutes | Top | PVC | N/A |
| Finger Splice | 20 | 178° C 352° F | 178° C 352° F | 3 minutes | Top | PVC | N/A |
| Lap Splice | 20 | 178° C 352° F | 178° C 352° F | 3 minutes | Top | PVC | N/A |
| | | | | | | | |
| Mechanical Lace | # 36 (Clipper) | | | | | | |
| | # 1 (Alligator) | | | | | | |
| | | | | | | | |
| Recommended Joining Procedures: Lap Splice | | | | | | | |

