



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

2 Paisley Park
 Carmichaels PA 15320
 800-928-9995
 customers@ubelting.com
 www.universalbelting.com

This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

200305

3P120/07/0 S GN

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Lap Splice	22	178° C 352° F	178° C 352° F	3 minutes	Top	PVC	N/A
Finger over Finger Finger over Lap	22	178° C 352° F	178° C 352° F	3 minutes	Top	PVC	N/A
Finger Splice	22	178° C 352° F	178° C 352° F	2 minutes	Top	PVC	N/A
Mechanical Lace		# 2 (Clipper)					
		# 125 (Alligator)					
Note: Two 1.5" step laps							
Recommended Joining Procedure: Lap Splice							

