



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

200540

2P80/04/04F S BL

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger over Finger Finger over Lap	22	175° C 347° F	175° C 347° F	4 minutes	Center	PVC	N/A
Finger Splice	22	175° C 347° F	175° C 347° F	4 minutes	Top	PVC	N/A
Lap Splice	22	175° C 347° F	175° C 347° F	4 minutes	Top	PVC	N/A
Mechanical Lace		# 36 (Clipper)					
		Staple # 1 (Alligator)					
Recommended Joining Procedure: Lap Splice							

