



**UNIVERSAL BELTING RESOURCE**

"Working Through Distribution"

# 2 Paisley Park  
 Carmichaels PA 15320  
 800-928-9995  
 customers@ubelting.com  
 www.universalbelting.com

This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

**210151**

**2P80/04F/04F S Blue**

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Finger over Finger Finger over Lap	20	175° C 347° F	175° C 347° F	4 minutes	Top & Bottom	PVC	N/A
Finger Splice	20	175° C 347° F	175° C 347° F	4 minutes	Top & Bottom	PVC	N/A
Lap Splice	20	175° C 347° F	175° C 347° F	4 minutes	Top & Bottom	PVC	N/A
Mechanical Lace		# 36 (Clipper)					
		Staple # 1 (Alligator)					
<b>Note: Profile pad to retain profile</b>							
<b>Recommended Joining Procedure: Lap Splice</b>							

