



UNIVERSAL BELTING RESOURCE

"Working Through Distribution"

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This sheet is a guideline only. Every press is a little different. We recommend that you do a test splice with your press before attempting the actual belt splice.

210180

2P100/ST/0 WT

Splice (options)	Pressure (psi)	Temperature		Press Time	Foil (position)	Foil (type)	Skive Length (inch)
		TOP	BOTTOM				
Lap Splice	22	177° C 350° F	173° C 343° F	3 minutes	Top	PVC	N/A
Finger over Lap	22	177° C 350° F	173° C 343° F	3 minutes	Top	PVC	N/A
Mechanical Lace		# 36 (Clipper) recessed					
		# 1 (Alligator) recessed					
Note: Impression must match on top for proper splice							
Recommended Joining Procedure: Lap Splice 90°							

